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BAI(10) **Pub. No.: US 2019/0173056 A1**(43) **Pub. Date: Jun. 6, 2019**(54) **FLEXIBLE DISPLAY APPARATUS****H01L 51/00** (2006.01)**G06F 3/044** (2006.01)(71) Applicant: **WUHAN CHINA STAR
OPTOELECTRONICS
SEMICONDUCTOR DISPLAY
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Hubei (CN)(52) **U.S. Cl.**CPC **H01L 51/5268** (2013.01); **H01L 27/3244**
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51/0097 (2013.01); **H01L 2251/303** (2013.01);
G06F 3/044 (2013.01); **H01L 2251/5338**
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51/5253 (2013.01)(72) Inventor: **Dan BAI**, Wuhan, Hubei (CN)(21) Appl. No.: **15/742,912**(22) PCT Filed: **Jan. 4, 2018**(86) PCT No.: **PCT/CN2018/071240**

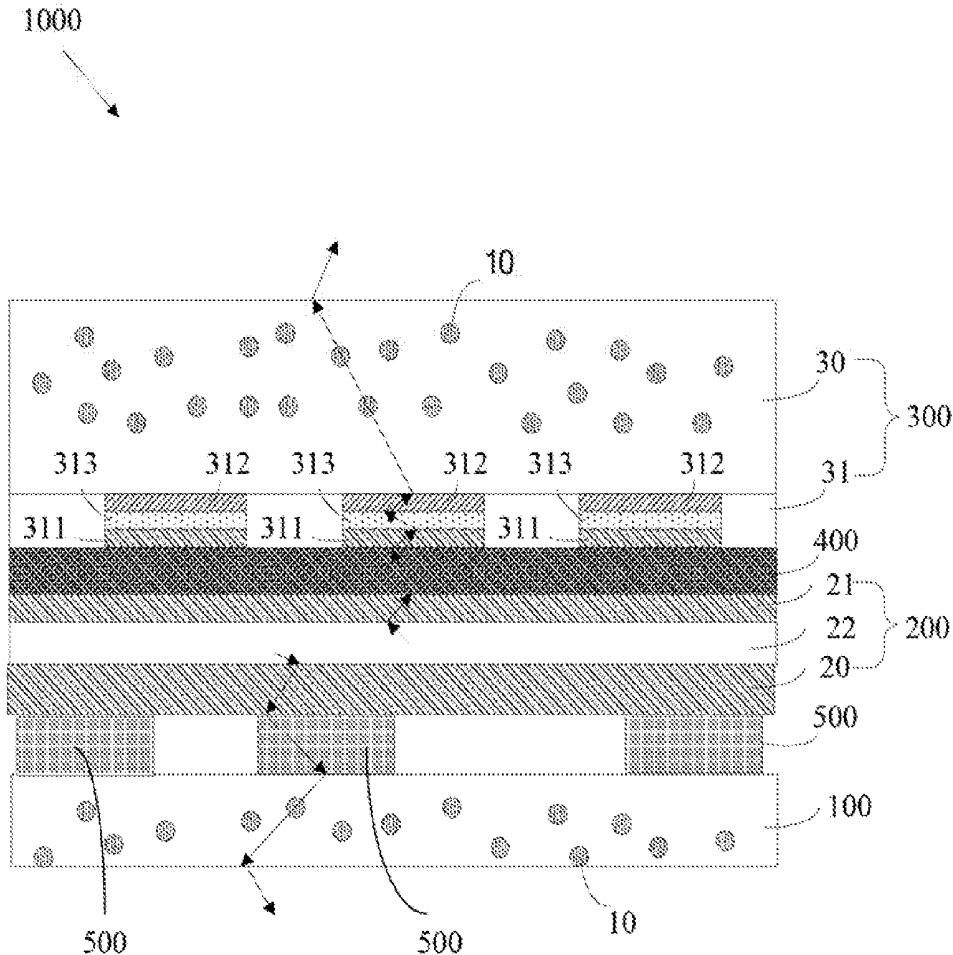
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Publication Classification(51) **Int. Cl.****H01L 51/52** (2006.01)**H01L 27/32** (2006.01)(57) **ABSTRACT**

A flexible display apparatus is provided in the present disclosure and includes a flexible substrate, an organic electroluminescent device, and a plurality of thin film transistors disposed between the flexible substrate and the organic electroluminescent device. The organic electroluminescent device is controlled by the thin film transistors to emit light. The flexible substrate is doped with a plurality of nano-particles that are configured to refract the light emitted from the organic light-emitting layer to an external environment.



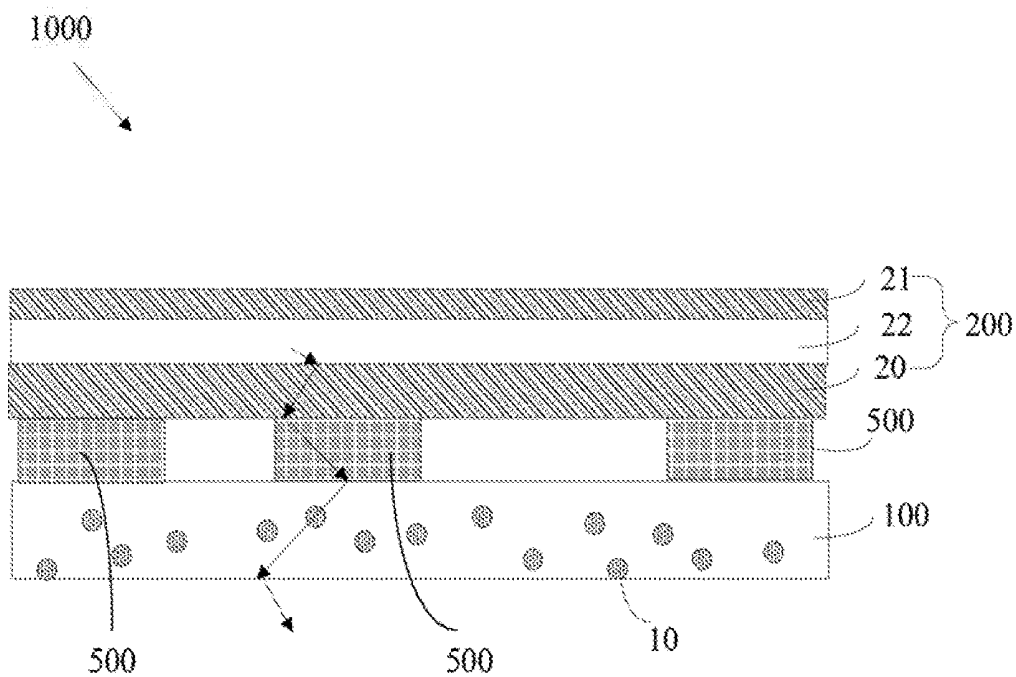


FIG. 1

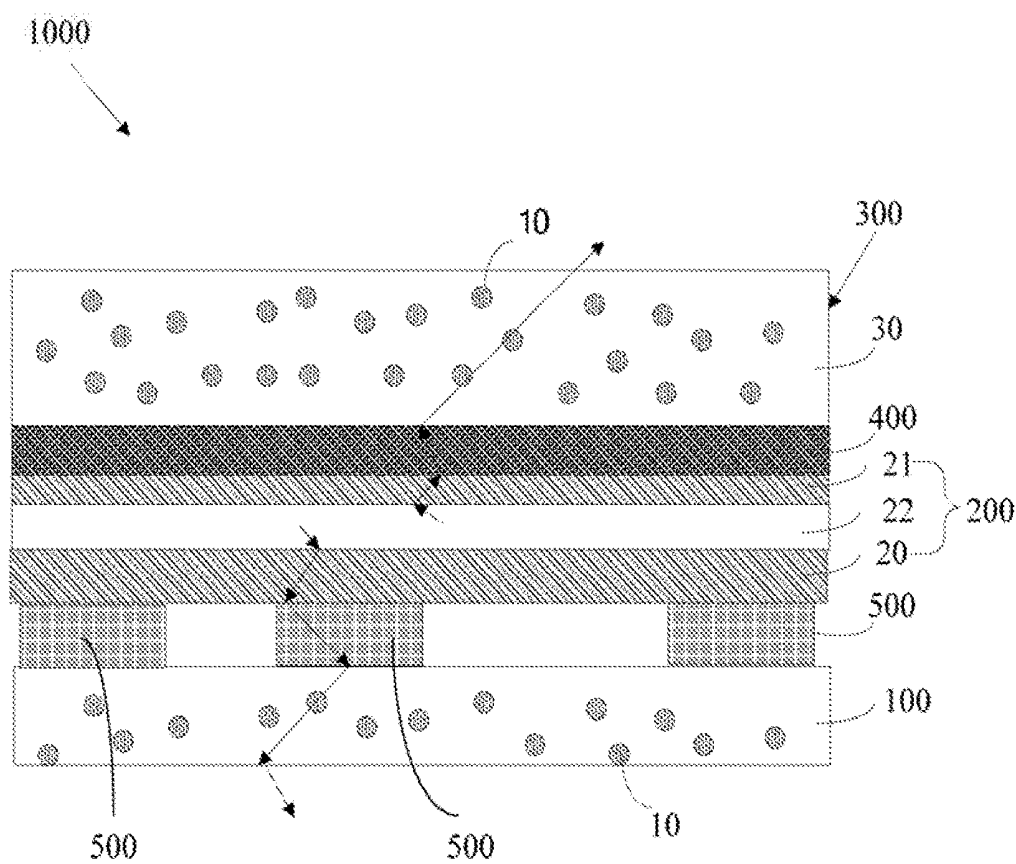


FIG. 2

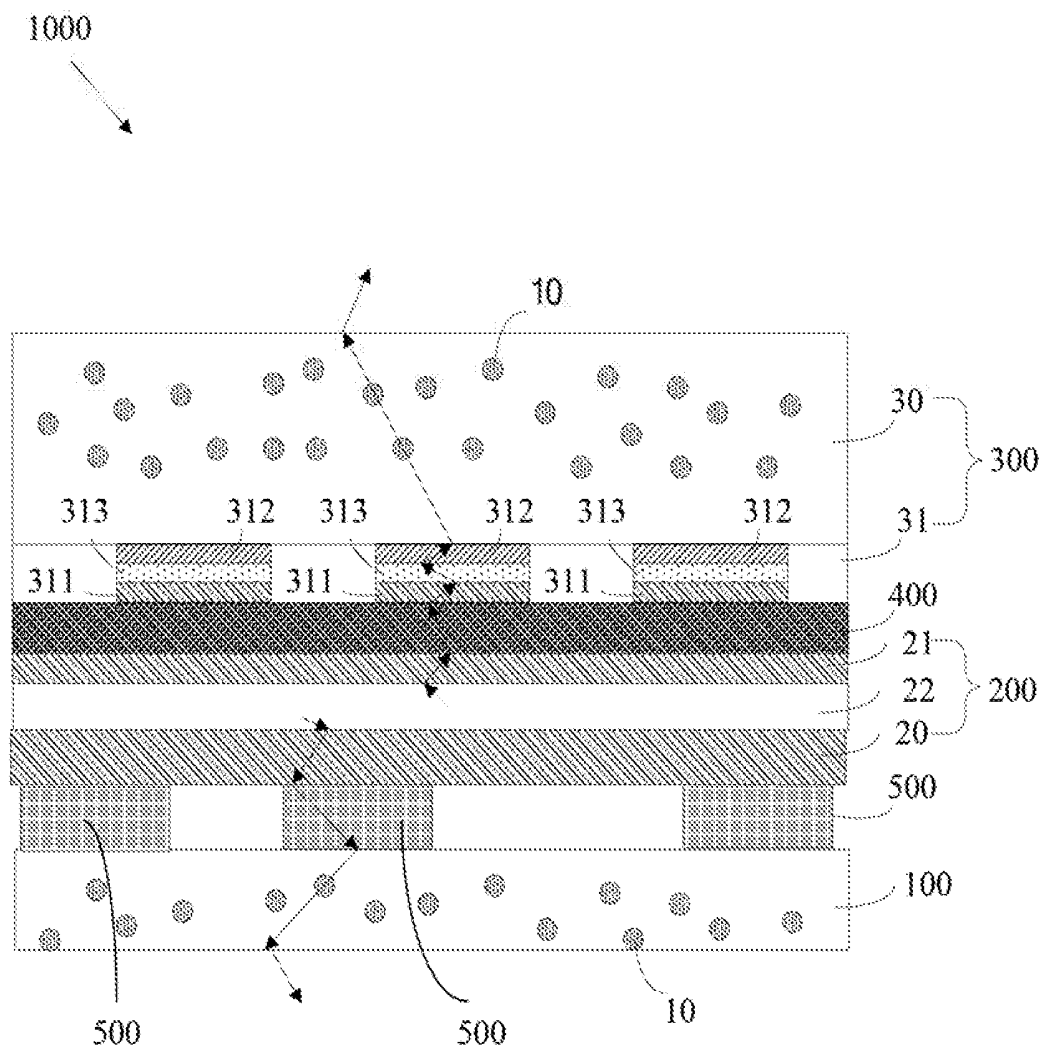


FIG. 3

FLEXIBLE DISPLAY APPARATUS

FIELD OF DISCLOSURE

[0001] The present disclosure relates to a technical field of displays, and particularly to a flexible display apparatus.

BACKGROUND OF DISCLOSURE

[0002] Organic light emitting display (OLED) display technology is different from traditional liquid crystal display (LCD) display technology, such as no backlight is required, and an organic material coating layer and a glass substrate are both very thin. Organic material will emit light when current flows through it. OLED display screens can be made lighter and thinner with a wider viewing angle, and are able to significantly save energy. Therefore, it is recognized as the most promising display apparatus in industry.

[0003] Light generated in flexible OLEDs with light emitting from double-sides will be reflected and refracted due to different optical coefficients of materials such as a flexible substrate and a display screen in the flexible OLEDs. Optical radiation of the flexible OLED can be divided into three modes: an external mode, which is used to transport the optical radiation into the air; a waveguide mode, which is limited to organic objects; and a plasma mode limited to an interface between a metal material and a dielectric material. The flexible OLEDs with light emitting from double-sides of the prior art have problems such as a higher proportion of the light from the waveguide mode and the plasma mode and a lower proportion of the external mode to cause that a light extraction rate is too low.

SUMMARY OF DISCLOSURE

[0004] An object of the present disclosure is to provide a flexible display apparatus that can increase a light extraction efficiency.

[0005] A flexible display apparatus is provided by an embodiment of the present disclosure and includes a flexible substrate, an organic electroluminescent device, and a plurality of thin film transistors disposed between the flexible substrate and the organic electroluminescent device; wherein the organic electroluminescent device comprises a first electrode, a second electrode both disposed on the thin film transistors, and an organic light emitting layer disposed between the first electrode and the second electrode, wherein the first electrode and the second electrode are controlled by the thin film transistors to cause the organic light emitting layer to emit light;

wherein the flexible substrate is doped with a plurality of nano-particles that are configured to refract the light emitted from the organic light-emitting layer to an external environment; and wherein each of the nano-particles has a diameter from 200 to 400 nanometers and the nano-particles comprise titanium dioxide nano-particles.

[0006] In some embodiments, material of the flexible substrate include polyimide material, a mass fraction of the nano-particles in the polyimide material is 5%.

[0007] In some embodiments, the nano-particles are dissolved in the polyimide material with toluene as a solvent.

[0008] In some embodiments, the nano-particles are uniformly distributed in the flexible substrate.

[0009] In some embodiments, the flexible display apparatus further includes a thin film packaging layer and a display screen, the display screen includes an organic photoresist

layer; wherein the packaging thin film layer is disposed on the second electrode; and wherein the organic photoresist layer is disposed on the packaging thin film layer and doped with the nano-particles to refract the light emitted from the organic light-emitting layer to the external environment.

[0010] In some embodiments, material of the organic photoresist layer include organic photoresist material, a mass fraction of the nano-particles in the organic photoresist material is 5%.

[0011] In some embodiments, the nano-particles are dissolved in the organic photoresist material with toluene as a solvent.

[0012] In some embodiments, the nano-particles are uniformly distributed in the organic photoresist layer.

[0013] In some embodiments, the display screen further includes a capacitive layer, the capacitive layer is disposed between the thin film packaging layer and the organic photoresist layer.

[0014] Another flexible display apparatus is provided by an embodiment of the present disclosure and includes a flexible substrate, an organic electroluminescent device, and a plurality of thin film transistors disposed between the flexible substrate and the organic electroluminescent device; wherein the organic electroluminescent device comprises a first electrode, a second electrode both disposed on the thin film transistors, and an organic light emitting layer disposed between the first electrode and the second electrode, wherein the first electrode and the second electrode are controlled by the thin film transistors to cause the organic light emitting layer to emit light; and

wherein the flexible substrate is doped with a plurality of nano-particles that are configured to refract the light emitted from the organic light-emitting layer to an external environment.

[0015] In some embodiments, the nano-particles includes titanium dioxide nano-particles.

[0016] In some embodiments, material of the flexible substrate include polyimide material, a mass fraction of the nano-particles in the polyimide material is 5%.

[0017] In some embodiments, the nano-particles are dissolved in the polyimide material with toluene as a solvent.

[0018] In some embodiments, each of the nano-particles has a diameter from 200 to 400 nanometers.

[0019] In some embodiments, the nano-particles are uniformly distributed in the flexible substrate.

[0020] In some embodiments, the flexible display apparatus further includes a thin film packaging layer and a display screen, the display screen comprising an organic photoresist layer;

wherein the packaging thin film layer is disposed on the second electrode; and

wherein the organic photoresist layer is disposed on the packaging thin film layer and doped with the nano-particles to refract the light emitted from the organic light-emitting layer to the external environment.

[0021] In some embodiments, material of the organic photoresist layer includes organic photoresist material, a mass fraction of the nano-particles in the organic photoresist material is 5%.

[0022] In some embodiments, the nano-particles are dissolved in the organic photoresist material with toluene as a solvent.

[0023] In some embodiments, the nano-particles are uniformly distributed in the organic photoresist layer.

[0024] In some embodiments, the display screen further includes a capacitive layer, the capacitive layer is disposed between the thin film packaging layer and the organic photoresist layer.

[0025] Compared with the flexible display apparatus in the prior art, the flexible display apparatus of the present disclosure is achieved to increase the light extraction efficiency of the organic light emitting layer by adding the nano-particles in the flexible substrate.

[0026] In order to make the above contents of the present disclosure more comprehensible and understandable, the preferred embodiments are described below in detail with reference to the accompanying drawings.

BRIEF DESCRIPTION OF DRAWINGS

[0027] FIG. 1 is a schematic structure diagram of a flexible display apparatus provided by an embodiment of the present disclosure.

[0028] FIG. 2 is a schematic structure diagram of another flexible display apparatus provided by an embodiment of the present disclosure.

[0029] FIG. 3 is another schematic structure diagram of another flexible display apparatus provided by an embodiment of the present disclosure.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

[0030] The following description of each embodiment refers to the appended drawings for illustrating specific embodiments in which the present disclosure may be practiced. Directional terms as mentioned in the present disclosure, such as “up”, “down”, “front”, “post”, “left”, “right”, “inside”, “outside”, “lateral”, etc., are merely used for the purpose of illustrating and understanding the present disclosure and are not intended to be limiting of the present disclosure.

[0031] In the drawings, units with similar structures are denoted by the same reference numerals.

[0032] Referring herein to “an embodiment” means that a particular feature, structure, or characteristic described in connection with the embodiment may be included in at least one embodiment of the disclosure. The appearances of the phrase in various places in the specification are not necessarily all referring to the same embodiment, nor are separate or alternative embodiments mutually exclusive of other embodiments. The explicit and implicit understanding to a person having ordinary skill in the art is that the embodiments described herein may be combined with other embodiments.

[0033] Please refer to FIG. 1, which is a schematic structure diagram of a flexible display apparatus provided by an embodiment of the present disclosure. The flexible display apparatus 100 includes a flexible substrate 100, an organic electroluminescent device 200, and a plurality of thin film transistors 500 disposed between the flexible substrate and the organic electroluminescent device.

[0034] As shown in FIG. 1, the organic electroluminescent device 200 is formed in a sandwiched structure and includes a first electrode 20, a second electrode 21 both disposed on the thin film transistors 500, and an organic light emitting layer 22 disposed between the first electrode 20 and the second electrode 21. The first electrode 20 is an anode, which is specifically made of indium tin oxide material. The

organic light emitting layer 22 consists of a single layer or a plurality of layers of light emitting material, specifically, it may be prepared by an evaporation method or a spin coating method. The second electrode 21 is a cathode, which may be prepared by using metal materials with low work function such as magnesium, calcium, and the like.

[0035] The flexible display apparatus 100 mainly consists of a polyester film with good light transmission performance, such as polyimide (PI) material, a metal foil, an ultra-thin glass, etc., which are doped with a plurality of nano-particles 10. The nano-particles 10 are configured to refract the light emitted from the organic light-emitting layer 22 to an external environment.

[0036] In some embodiments, material of the flexible substrate 100 include polyimide material, the nano-particles as a doping material are doped into the PI with a mass fraction of 5%. Each of the nano-particles 10 has a diameter from 200 to 400 nanometers. The nano-particles 10 include one or more of nano-particles such as titanium dioxide, Fe_4O_3 , and zinc oxide.

[0037] In order to allow the flexible substrate 100 to transmit light uniformly, in this embodiment, the nano-particles 10 are uniformly distributed in the flexible substrate 100. Because of small diameter, high surface energy, and the tendency of spontaneous agglomeration of the nano-particles 10, which need to improve the dispersion and the stability in a liquid medium. Specifically, methods of physical dispersion such as ultrasonic dispersion, mechanical dispersion, and the like may be used, for example, the nano-particles in the media are fully dispersed by using external impact force. In addition, the nano-particles are further dispersed by using chemical methods, for example, the nano-particles are dispersed by using dispersants such as surfactants, inorganic polymers, coupling agents, and the like.

[0038] For example, the PI flexible substrate doped with the nano-particles, may use a glass as a substrate to coat the PI on the substrate, then, the nano-particles are dissolved in toluene for falling into the PI and mixed well, so as to make the nano-particles uniformly distributed in the flexible substrate.

[0039] When the organic light-emitting layer 22 emits light, the light will pass through the first electrode 20, the thin film transistors 500, and the flexible substrate 100 in sequence. First, the light is refracted from the thin film transistors 500 to the flexible substrate 100, and then is refracted from the nano-particles 10 in the flexible substrate 100 to the external environment. Thus, the light is scattered out more, and the light extraction efficiency of the organic light emitting layer 22 is further improved.

[0040] In some embodiments, as shown in FIG. 2, the flexible display apparatus 1000 further includes a thin film packaging layer 400 and a display screen 300, the display screen 300 includes an organic photoresist layer 30.

[0041] Because the second electrode 21 is generally made of active metal such as aluminum, magnesium, calcium, and the like, which is very easy to react with the water vapor infiltrated by the external environment and affects an injection of the electric charge. Meanwhile, the infiltrated water and oxygen also chemically react with the organic material in the organic light-emitting layer 22, causing the performance of the organic electroluminescent device 200 to be degraded. Therefore, as shown in FIG. 2, the thin film packaging layer 400 is disposed in the flexible display

apparatus **1000** by using thin film packaging technology, and is configured to protect the organic light-emitting layer **22** from external moisture, oxygen erosion, to serve as a packaging.

[0042] In some embodiments, the organic photoresist layer **30** is disposed on the thin film packaging layer **400** and consists of an organic photoresist (PR) material. The nano-particles **10** as a doping material are doped into the organic PR material with a mass fraction of 5%. Specifically, first, the nano-particles are dissolved in toluene, and then to be dissolved into the organic PR material and mixed well, so as to make the nano-particles uniformly distributed in the organic PR material. Each of the nano-particles **10** has a diameter from 200 to 400 nanometers. The nano-particles **10** include one or more of nano-particles such as titanium dioxide, Fe_4O_3 , and zinc oxide.

[0043] In order to uniformly distribute the nano-particles **10** in the organic PR material. Specifically, methods of physical dispersion such as ultrasonic dispersion, mechanical dispersion, and the like may be used, for example, the nano-particles in the media are fully dispersed by using external impact force. In addition, the nano-particles are further dispersed by using chemical methods, for example, the nano-particles are dispersed by using dispersants such as surfactants, inorganic polymers, coupling agents, and the like.

[0044] When the organic light-emitting layer **22** emits light, the light will pass through the second electrode layer **21**, the thin film packaging layer **400**, and the organic photoresist layer **30** in sequence. First, the light is refracted from the thin film packaging layer **400** to the organic photoresist layer **30**, and then is refracted from the nano-particles **10** in the organic photoresist layer **30** to the external environment. Thus, the light is scattered out more, and the light extraction efficiency along a direction from the organic light emitting layer to the display screen **300** is further improved from 40 to 60%.

[0045] In some embodiments, the display screen **300** is a touch screen. Please refer to FIG. 3, the display screen **300** further includes a capacitive layer **31**, which is disposed between the thin film packaging layer **400** and the organic photoresist layer **30** for detecting a touch capacitance. The capacitive layer **31** includes a first metal layer **311**, a second metal layer **312** both disposed on the thin film packaging layer **400**, and an insulating layer **313** located between the first metal layer **311** and the second metal layer **312**. The first metal layer **311** and the second metal layer **312** are made of titanium/aluminum/titanium. The insulating layer **313** is made of silicon nitride. When the display screen **300** is pressed, a capacitance is formed between the first metal layer **311** and the second metal layer **312**.

[0046] When the organic light-emitting layer **22** emits light to the display screen **300**, the light will pass through the second electrode layer **21**, the thin film packaging layer **400**, the capacitive layer **31**, and the organic photoresist layer **30** in sequence. First, the light is refracted from the thin film packaging layer **400** through the capacitive layer **31** to the organic photoresist layer **30**, and then is refracted from the nano-particles **10** in the organic photoresist layer **30** to the external environment. Thus, the light is scattered out more, and the light extraction efficiency along a direction from the organic light emitting layer to the display screen **300** is further improved from 40 to 60%.

[0047] The flexible display apparatus of the present disclosure is achieved to increase the light extraction efficiency of the organic light emitting layer by adding the nano-particles in the flexible substrate. In addition, the light extraction efficiency from the organic light emitting layer is further increased by adding the nano-particles in the organic photoresist layer.

[0048] While the present disclosure has been disclosed with reference to preferred embodiments, the above-described embodiments are not intended to limit the present disclosure, and a person having ordinary skill in the art will be able to make various changes and modifications without departing from the spirit and scope of the present disclosure, and thus the scope of the present disclosure is defined by the scope of the claims.

1. A flexible display apparatus, comprising:

a flexible substrate, an organic electroluminescent device, and a plurality of thin film transistors disposed between the flexible substrate and the organic electroluminescent device;

wherein the organic electroluminescent device comprises a first electrode and a second electrode both disposed on the thin film transistors, and an organic light emitting layer disposed between the first electrode and the second electrode, wherein the first electrode and the second electrode are controlled by the thin film transistors to cause the organic light emitting layer to emit light;

wherein the flexible substrate is doped with a plurality of nano-particles that are configured to refract the light emitted from the organic light-emitting layer to an external environment; and

wherein each of the nano-particles has a diameter from 200 to 400 nanometers and the nano-particles comprise titanium dioxide nano-particles.

2. The flexible display apparatus as claimed in claim 1, wherein material of the flexible substrate comprise polyimide material, a mass fraction of the nano-particles in the polyimide material is 5%.

3. The flexible display apparatus as claimed in claim 2, wherein the nano-particles are dissolved in the polyimide material with toluene as a solvent.

4. The flexible display apparatus as claimed in claim 1, wherein the nano-particles are uniformly distributed in the flexible substrate.

5. The flexible display apparatus as claimed in claim 1, further comprising a thin film packaging layer and a display screen, the display screen comprising an organic photoresist layer;

wherein the packaging thin film layer is disposed on the second electrode; and

wherein the organic photoresist layer is disposed on the packaging thin film layer and doped with the nano-particles to refract the light emitted from the organic light-emitting layer to the external environment.

6. The flexible display apparatus as claimed in claim 5, wherein material of the organic photoresist layer comprise organic photoresist material, a mass fraction of the nano-particles in the organic photoresist material is 5%.

7. The flexible display apparatus as claimed in claim 6, wherein the nano-particles are dissolved in the organic photoresist material with toluene as a solvent.

8. The flexible display apparatus as claimed in claim 5, wherein the nano-particles are uniformly distributed in the organic photoresist layer.

9. The flexible display apparatus as claimed in claim 5, wherein the display screen further comprises a capacitive layer, the capacitive layer is disposed between the thin film packaging layer and the organic photoresist layer.

10. A flexible display apparatus, comprising:

a flexible substrate, an organic electroluminescent device, and a plurality of thin film transistors disposed between the flexible substrate and the organic electroluminescent device;

wherein the organic electroluminescent device comprises a first electrode, a second electrode both disposed on the thin film transistors, and an organic light emitting layer disposed between the first electrode and the second electrode, wherein the first electrode and the second electrode are controlled by the thin film transistors to cause the organic light emitting layer to emit light; and

wherein the flexible substrate is doped with a plurality of nano-particles that are configured to refract the light emitted from the organic light-emitting layer to an external environment.

11. The flexible display apparatus as claimed in claim 10, wherein the nano-particles comprise titanium dioxide nano-particles.

12. The flexible display apparatus as claimed in claim 10, wherein material of the flexible substrate comprise polyimide material, a mass fraction of the nano-particles in the polyimide material is 5%.

13. The flexible display apparatus as claimed in claim 12, wherein the nano-particles are dissolved in the polyimide material with toluene as a solvent.

14. The flexible display apparatus as claimed in claim 10, wherein each of the nano-particles has a diameter from 200 to 400 nanometers.

15. The flexible display apparatus as claimed in claim 10, wherein the nano-particles are uniformly distributed in the flexible substrate.

16. The flexible display apparatus as claimed in claim 10, further comprising a thin film packaging layer and a display screen, the display screen comprising an organic photoresist layer;

wherein the packaging thin film layer is disposed on the second electrode; and

wherein the organic photoresist layer is disposed on the packaging thin film layer and doped with the nano-particles to refract the light emitted from the organic light-emitting layer to the external environment.

17. The flexible display apparatus as claimed in claim 16, wherein material of the organic photoresist layer comprise organic photoresist material, a mass fraction of the nano-particles in the organic photoresist material is 5%.

18. The flexible display apparatus as claimed in claim 17, wherein the nano-particles are dissolved in the organic photoresist material with toluene as a solvent.

19. The flexible display apparatus as claimed in claim 16, wherein the nano-particles are uniformly distributed in the organic photoresist layer.

20. The flexible display apparatus as claimed in claim 16, wherein the display screen further comprises a capacitive layer, the capacitive layer is disposed between the thin film packaging layer and the organic photoresist layer.

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专利名称(译)	灵活的显示设备		
公开(公告)号	US20190173056A1	公开(公告)日	2019-06-06
申请号	US15/742912	申请日	2018-01-04
[标]发明人	BAI DAN		
发明人	BAI, DAN		
IPC分类号	H01L51/52 H01L27/32 H01L51/00 G06F3/044		
CPC分类号	H01L51/5268 H01L27/3244 H01L27/323 H01L51/0097 H01L51/5253 G06F3/044 H01L2251/5338 H01L2251/5369 H01L2251/303 G06F3/0412 G06F3/0445 G06F2203/04102 H01L51/5275 H01L2251/5323		
优先权	201711272685.5 2017-12-06 CN		
其他公开文献	US10476035		
外部链接	Espacenet USPTO		

摘要(译)

本发明提供一种柔性显示装置，包括柔性基板，有机电致发光器件，以及设置在柔性基板和有机电致发光器件之间的多个薄膜晶体管。有机电致发光器件由薄膜晶体管控制以发光。柔性基板掺杂有多个纳米颗粒，所述纳米颗粒被配置为将从有机发光层发射的光折射到外部环境。

